

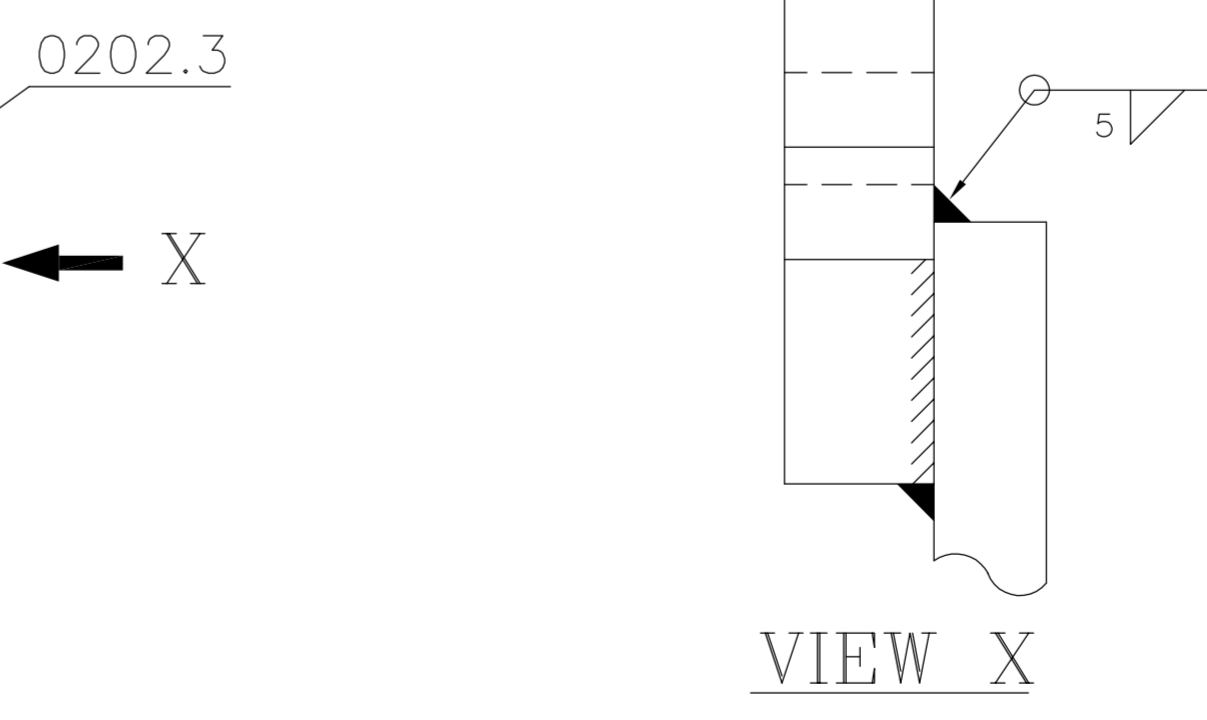
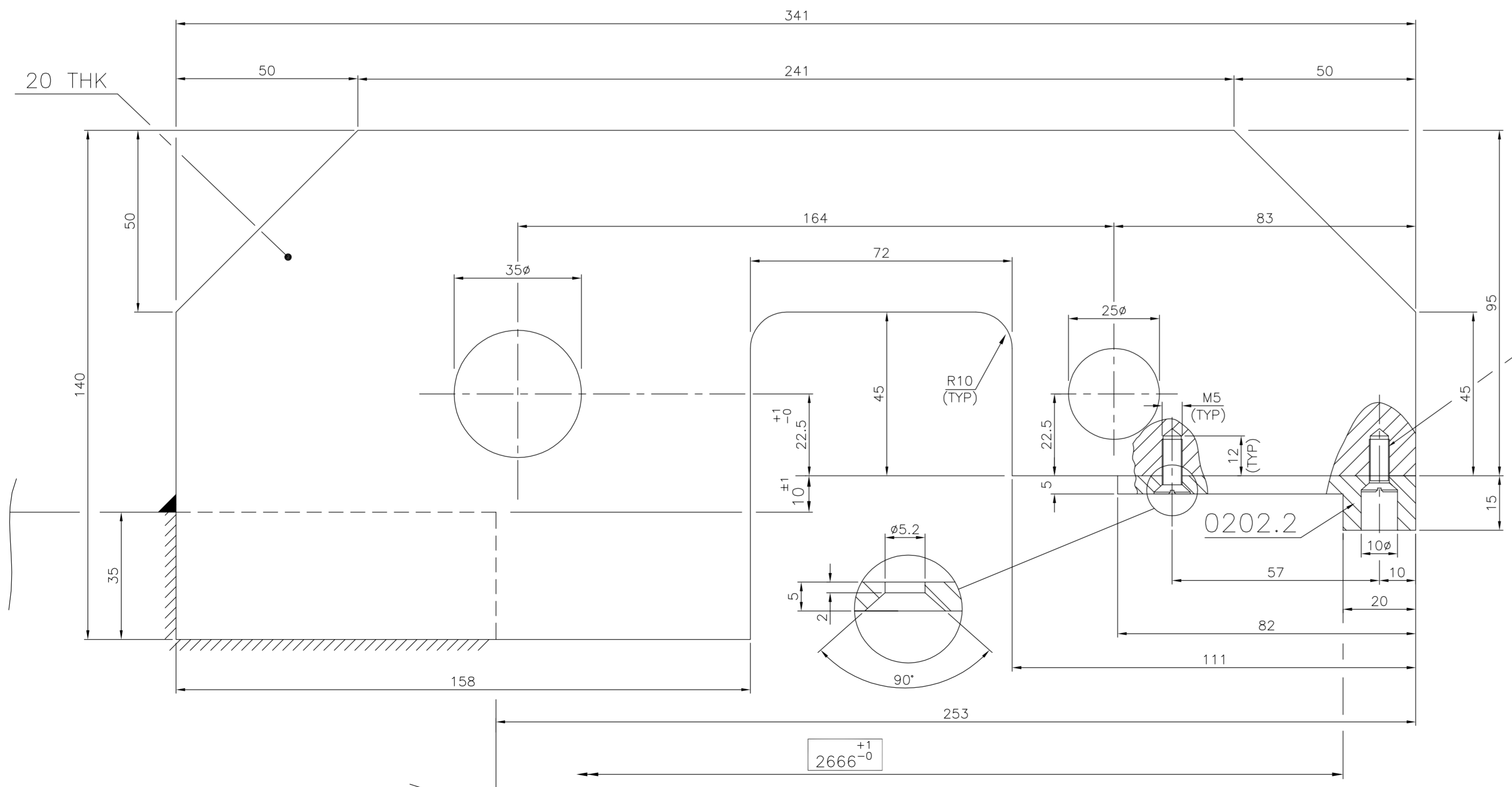
- NOTES:-**
1. EVENNESS TOLERANCE = 1 mm (ON TOTAL PRESSURE PLATE SURFACE) MEASURED LYING ON A PLANE SURFACE.
 2. TOLERANCE ON DISTANCE BETWEEN ANY TWO HOLES ±0.5mm (NON CUMULATIVE).
 3. HOLES SHALL BE DRILLED WITH A TEMPLATE.
 4. PRESSURE PLATE IS FIXED TO BUS BARS WITH THE HELP OF SLOTTED COUNTERSUNK HEAD SCREW. (0236,0237,0238). FOR DETAIL REFER SECTION G-H OF DRG. 0215-EQS-11-TB-0001.
 5. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED.
 6. INSPECTION BY: tkIS-India / CLIENT.
 7. VENDOR TO PROVIDE SUITABLE PACKING TO MAINTAIN FLATNESS OF PART 0202 DURING TRANSPORTATION.
 8. ALL NOTES ON DRG. 0215-EQS-11-TB-0001 ARE APPLICABLE HERE ALSO.
 9. PARTS 0202.2 & 0202.3 ARE PART OF DELIVERY AND MUST BE TRIAL ASSEMBLED BY PRESSURE PLATE MANUFACTURER & SHALL BE PACKED SEPERATELY FOR DESPATCH.
 10. PAINTING SHALL BE AS PER DRG. 0215-EQS-11-TB-0001.
 11. VENDOR SHALL ENSURE THAT THERE IS NO MISHANDLING OF PRSSURE PLATE (WHICH CAN RESULT INTO DISTORTION) & DESPATCH TO SITE IN ASSEMBLED CONDITION IN HANGING POSITION. PACKING SHOULD BE SUITABLE SO THAT IT REACHES SITE IN HANGING POSITION. ALTERNATIVELY, VENDOR MAY DESPATCH THE SAME WITH FULL SUPPORT PALLET WITH INTERMEDIATE WOODEN PALLETTS. ADDITIONAL CARE SHALL BE TAKEN WHILE PACKING AND TRANSPORTING THE SAME. VENDOR SHALL GET PACKING PROCEDURE/SKETCH APPROVED FROM tkIS-India/CLIENT.
 12. VENDOR SHALL NOTE THAT PRESSURE PLATE SHALL BE LIFTED IN HIS SHOP BY ELEMENT LIFTING BEAM ONLY. SAME BEAM SHALL BE SUPPLIED TO SITE ALONG WITH CELL RACK ASSEMBLY.

PRESSURE PLATE IS TO BE STORED PROPERLY AT SITE CONSIDERING TIGHT TOLERANCE ON FLATNESS

REFERENCE DRG. NO.
0215-EQS-11-TB-0001

0202.1
0221(ANODE BUS BAR)
0222(CATHODE BUS BAR)

QTY.	DESCRIPTION	PART NO.	MATERIAL	STANDARD	WEIGHT (Kgs.)
4	SLOTTED COUNTERSUNK HEAD SCREW M5 x 12 Lg.	0202.3	SS 304	IS 1365 TYPE A	0.005
2	INSULATION PIECE (WHITE)	0202.2	PTFE		0.05
1	PRESSURE PLATE	0202.1	IS 2062 Gr.E 250 A		202
					TOTAL WEIGHT : ~202 Kgs.



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Category Codes (Submission purpose)

- 1 For Approval
- 2 For Review / Comments
- 3 For Information
- 4 For Engineering
- 5 For Enquiry
- 6 For Order Placement
- 7 Final & Approved
- 8 Released for Construction

Acceptance Codes (Approval Codes)

- 1 Approved
- 2 Approved for Manufacturing/ Fabrication With Comments as Marked
- 3 Not Approved/Resubmit
- 4 Retained for Information/Records
- 5 Reviewed
- 6 Reviewed as Noted/Resubmit

Date : / / Name :

Contract No. 66-0215-700 Document ID 0215-EQS-11-TB-0003 Part Rev. 000 00

Store Location: Server/Share \\p660215-Ada BAR-Code

Store Location: Folder \\660215-Ada\Acad\Loss\Org\Mechanical\Cell Rack

Store Name 0202.dwg

Pro. Unit Con. Unit TON Group Order No. Type of Document Sheet

11 - 11A01AN-FNZ01 - - TB 1 / 1

pacl PUNJAB ALKALIES & CHEMICAL LIMITED NAYA NANGAL

thyssenkrupp

PROJECT: 300 TPD CONVERSION PROJECT © thyssenkrupp Industrial Solutions (India) Private Limited 2018

Drawn 29.10.2018 SRT Name Description

Prepared 29.10.2018 ADV Name 0202

Checked 05.11.2018 GBP Name PRESSURE PLATE

Approved 06.11.2018 GBP Name

Rev.	Date	Name	Drawn/Prepared	Date	Name	Checked	Date	Name	Approved	Description	Acc. Code	Scale	Cat. Code	Acc. Code	Status
00	29.10.18	SRT	ADV	05.11.18	GBP	06.11.18	GBP	ISSUED FOR ENQUIRY							

ISO A1